



CNC Machinist 1st and 2nd Shift

Employer

Galaxy Technologies
1111 Industrial Road
Winfield, KS 67156
620-221-6262


Job Description

Galaxy Technologies is looking for experienced 3-axis and 5-axis CNC Machinists for 1st and 2nd Shift. Apply now to join our growing team!

Our finished products include high quality aerospace tooling or mold inserts.

Responsibilities:

- Obtain information for upcoming jobs by communicating with programmers, tool makers, and opposite shift regarding specifications, potential issues, tie-in details, and work order numbers.
- Prepare to run job by locating, prepping, and setting up machine, tools, tooling, cutters, parts, fixtures, and materials.
- Manufacture repeat parts by reading tie-in sheet; starting up machine; resetting and changing tooling; loading and editing program or waiting for new program; running program; ensuring machine is running correctly; obtaining part layout from tool maker; removing part; deburring and cleaning part; labeling part; and removing tooling.
- Manufacture new parts by obtaining materials, prints, and programs; setting up parts and tools; writing, editing, and loading program; running part per print, model, program, or tool maker instructions; ensuring machine is running correctly; obtains part layout; removing part; deburring and cleaning part; labeling part; and removing tooling.
- Perform machinery maintenance on CNC department machinery and cutting equipment by repairing machines, verifying pivot lengths, flycutting tables, and sharpening and/or replacing cutters.
- Ensure job accuracy by reading blueprints, verifying dimensions, checking parts per print dimension, editing programs, editing feeds and speeds, proving programs, and creating programs in Prospector.
- Maintain electronic information by backing up programs and CNC files. Generates data via shop floor programming for CNC equipment lacking data. Maintains historical data by filing programs.
- Improve production quality, efficiency, and timeliness by modifying programs and revising production notes and programs.
- Ability to operate multiple machines including Bridgeports and grinders; utilizes non-CNC equipment in support of CNC operations.
- Conduct machine maintenance by identifying needed repairs, filling and/or replacing fluids, checking lubrication lines, cleaning and/or replacing filters, and checking hoses. Cleans machines, tool changer, bay oil screen, coolant tank, and tool pot doors. Completes machine maintenance sheet.

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- Maintain quality standards by reworking jobs to meet specifications.
 - Record machine time by logging hours the machine has been powered on, run times and spindle revolutions.
 - Maintain personal precision tools by inspecting, calibrating, repairing and ordering tooling.
 - Maintain safe and clean working environment.

Required Experience and Skills:

- Must have a high school diploma or GED equivalent
- Must have **at least 2 years** of basic CNC machinist experience
- Must have set-up experience
- Must have basic math knowledge
- Must be able to read and interpret blue-prints and set-up documents
- Must have experience running Haas machines using Fanuc controls
- Must understand basic G-codes
- Must know speeds and feeds to edit program when necessary
- Must be able to use micrometers and other measurement devices

Apply

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